

試驗報告



報告編號：HV-26-02009

頁數：1 OF 3

報告發行日期：2026 年 06 月 01 日

昇揚地板企業有限公司

產品名稱：SPC 卡扣石塑地板

送驗廠商：昇揚地板企業有限公司

收件日期：2026 年 04 月 14 日

試驗日期：2026 年 04 月 14 日~2026 年 05 月 22 日

備註：1.以上資料(會驗廠商、試驗方法、試驗數量、收件日期及試驗日期除外)及

下述報告內容標示#處係由顧客提供

2.除非另有說明，此報告結果僅適用於收取之試驗件

未經本公司事先書面同意，此報告不可部分複製

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本實驗室依據顧客所提供之試驗需求與樣品進行試驗，結果說明如下：

試驗需求：耐磨耗試驗

試驗方法：請參見附頁

試驗結果：請參見附頁

註：1.本實驗室執行試驗之地點同實驗室地址。

2.樣品描述：木紋地板試片。

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本報告若有提供規範值，該規範值僅供參考，合格之判定以委託單位實際要求為準

報告簽署人

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TWE4905131

試驗報告



報告編號：HV-26-02009

頁數：2 OF 3

報告發行日期：2026 年 06 月 01 日

耐磨耗試驗

試驗設備：

名稱	廠牌	型號
耐磨耗試驗機	TABER	1750

試驗方法：

參考 CNS 10785：2019 建築材料及建築組件磨耗試驗法(砂紙法)

試驗條件：

磨耗輪：CS-10 砂輪
荷重：250g
試驗速度：60 rpm
旋轉次數：50,000 轉

試驗結果：

試驗項目		試驗結果
耐磨耗試驗	30,000 轉	目視外觀無露出底材 (詳試驗後照片)
	50,000 轉	目視外觀無露出底材 (詳試驗後照片)

----- 2 -----

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試驗報告



報告編號：HV-26-02009

頁數：3 OF 3

報告發行日期：2026 年 06 月 01 日

樣品照片：

	
試驗樣品	試驗後樣品(30,000 轉)
	
試驗後樣品(50,000 轉)	

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試驗報告



報告編號：HV-26-01726

頁數：1 OF 2

報告發行日期：2026 年 04 月 21 日

昇揚地板企業有限公司

產品名稱：SPC 石塑卡扣地板

送驗廠商：昇揚地板企業有限公司

收件日期：2026 年 03 月 31 日

試驗日期：2026 年 03 月 31 日~2026 年 04 月 14 日

備註：1.以上資料(會驗廠商、試驗方法、試驗數量、收件日期及試驗日期除外)及

下述報告內容標示#處係由顧客提供

2.除非另有說明，此報告結果僅適用於收取之試驗件

未經本公司事先書面同意，此報告不可部分複製

本實驗室依據顧客所提供之試驗需求與樣品進行試驗，結果說明如下：

試驗需求：甲醛釋出量

試驗方法：請參見附頁

試驗結果：請參見附頁

註：

1.本試驗報告甲醛釋出量試驗委託 SGS 超微量工業安全實驗室執行(報告編號：CUO26400065)。

2.樣品描述：地板試片。

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高健明
報告簽署人

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試驗報告



報告編號：HV-26-01726

頁數：2 OF 2

報告發行日期：2026 年 04 月 21 日

甲醛釋放量

試驗結果：

試驗項目	CAS NO.	試驗方法	試驗結果	定量/ 偵測極限	單位
甲醛釋放量 -平均值	50-00-0	本測試參考 CNS 11342(修訂公布 日期 103 年 10 月 09 日)，以分光 光度計(UV/VIS)檢測。	N.D.	0.029	mg/L
甲醛釋放量 -最大值	50-00-0		N.D.	0.029	mg/L

備註：1.測試報告僅就委託者之委託事項提供測試結果，不對產品合法性做判斷。

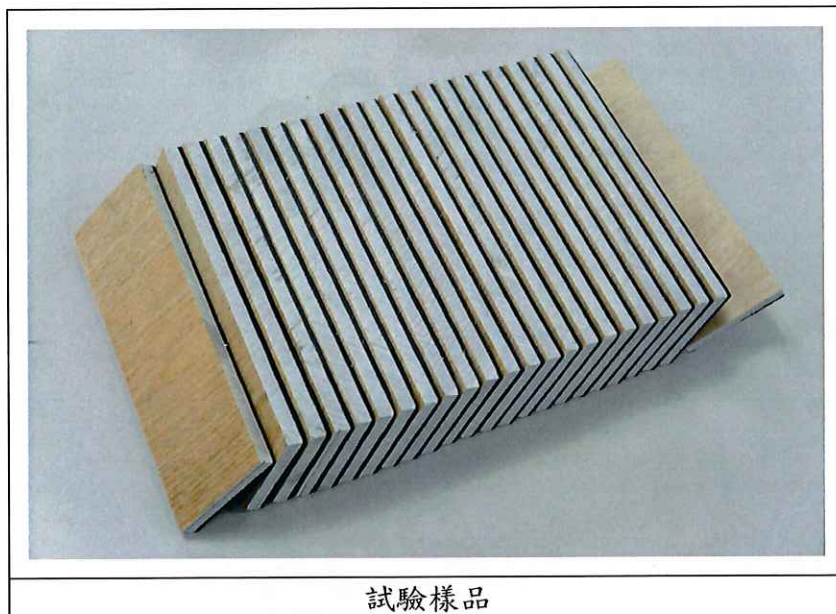
2.若該測試項目屬於定量分析則以「定量極限」表示；

若該測試項目屬於定性分析則以「偵測極限」表示。

3.低於定量極限/偵測極限之測定值以「N.D.」或「陰性」表示。

微生物測試低於定量極限以「<定量極限值」表示。

樣品照片：



試驗樣品

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試驗報告



報告編號：HV-26-01724

頁數：1 OF 3

報告發行日期：2026 年 04 月 21 日

昇揚地板企業有限公司

產品名稱：SPC 石塑卡扣地板

送驗廠商：昇揚地板企業有限公司

收件日期：2026 年 03 月 31 日

試驗日期：2026 年 03 月 31 日~2026 年 04 月 14 日

備註：1.以上資料(會驗廠商、試驗方法、試驗數量、收件日期及試驗日期除外)及

下述報告內容標示#處係由顧客提供

2.除非另有說明，此報告結果僅適用於收取之試驗件

未經本公司事先書面同意，此報告不可部分複製

本實驗室依據顧客所提供之試驗需求與樣品進行試驗，結果說明如下：

試驗需求：事業廢棄物毒性特性溶出程序試驗

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試驗方法：請參見附頁

試驗結果：請參見附頁

註：

1.本試驗報告事業廢棄物毒性特性溶出程序試驗委託 SGS 環境實驗室-高雄執行

(報告編號：NAR26400085)。

2.樣品描述：碎料。

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本報告若有提供規範值，該規範值僅供參考，合格之判定以委託單位實際要求為準

高健偉
報告簽署人

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TWE4903861

試驗報告



報告編號：HV-26-01724

頁數：2 OF 3

報告發行日期：2026 年 04 月 21 日

事業廢棄物毒性特性溶出程序試驗

試驗結果：

檢 測 項 目	檢 測 結 果 (單 位)	檢 測 方 法	綠建材標準值
萃出液中總砷	ND<0.030 (mg/L)	NIEA R201.15C/ NIEA R306.14B/ NIEA M104.02C	≤0.3 (mg/L)
萃出液中總鎘	ND<0.011 (mg/L)		≤0.3 (mg/L)
萃出液中總銅	ND<0.017 (mg/L)		≤0.15 (mg/L)
萃出液中總鉛	ND<0.017 (mg/L)		≤0.3 (mg/L)
萃出液中總硒	ND<0.035 (mg/L)		-
萃出液中六價鉻	ND<0.01 (mg/L)	NIEA R201.15C/ NIEA R309.13C	≤1.5 (mg/L)
萃出液中總汞	ND<0.0004 (mg/L)	NIEA R201.15C/ NIEA R314.13C	≤0.005 (mg/L)

註：1.當測定值低於方法偵測極限(MDL)時，以“ND<MDL”表示；若高於MDL但低於檢量線最低點濃度時，以“<檢測報告最低位數單位值”表示，並括號註明其實測值。

2.樣品未貼封條。

3.樣品超過保存期限、未冷藏，不符合保存方法，本報告不得作為法規用途僅供參考。

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本報告若有提供規範值，該規範值僅供參考，合格之判定以委託單位實際要求為準

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試驗報告



報告編號：HV-26-01724

頁數：3 OF 3

報告發行日期：2026 年 04 月 21 日

樣品照片：



試驗樣品

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TWE4903863

試驗報告



報告編號：HV-26-01798

頁數：1 OF 2

報告發行日期：2026 年 04 月 28 日

昇揚地板企業有限公司

產品名稱：SPC 卡扣石塑地板

送驗廠商：昇揚地板企業有限公司

收件日期：2026 年 04 月 02 日

試驗日期：2026 年 04 月 02 日~2026 年 04 月 16 日

備註：1.以上資料(會驗廠商、試驗方法、試驗數量、收件日期及試驗日期除外)及

下述報告內容標示#處係由顧客提供

2.除非另有說明，此報告結果僅適用於收取之試驗件

未經本公司事先書面同意，此報告不可部分複製

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本實驗室依據顧客所提供之試驗需求與樣品進行試驗，結果說明如下：

試驗需求：防滑性

試驗方法：請參見附頁

試驗結果：請參見附頁

註：1.本試驗報告防滑性試驗委託 SGS 材料暨工程實驗室-台中執行。

(報告編號:TB-26-01842 C-26-05737)

2.樣品描述：木紋地板。

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報告簽署人

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試驗報告



報告編號：HV-26-01798

頁數：2 OF 2

報告發行日期：2026 年 04 月 28 日

防滑性

試驗方法：

CNS 8907：2016

建築用聚合物地磚試驗法

試驗結果：

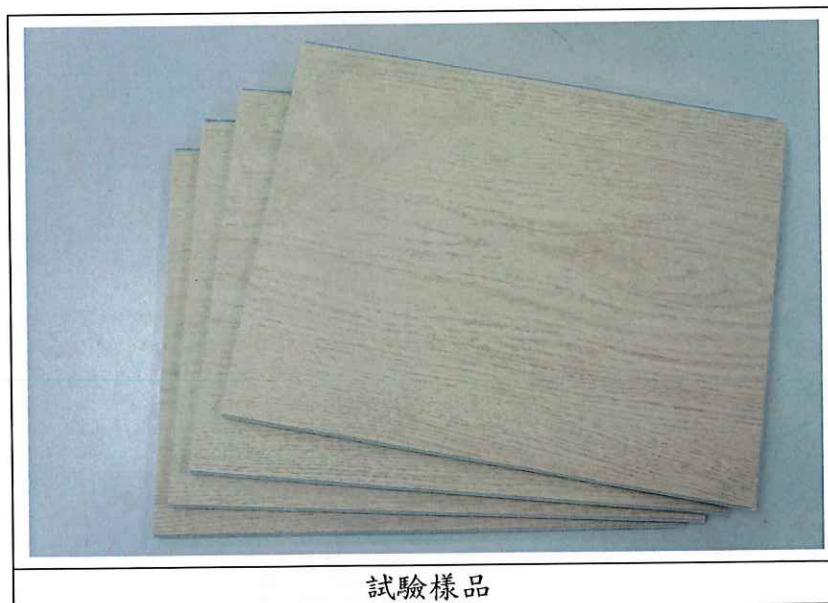
試驗項目		試驗結果
		1
防滑性	#表面狀態	清掃及乾燥狀態
	測試環境溫度(°C)	25.0
	C.S.R 值防滑係數	0.79

備註：試驗防滑片硬度 A70~80、突起部分之形狀： ϕ 7mm、

厚度：平坦部分 4.5mm、突起部分：6mm~7mm、

突起部分排列圖案：圓心為頂點排列成 1 個邊長 10.6mm~10.8mm 之正三角形。

樣品照片：



試驗樣品

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試驗報告



報告編號：HV-26-01799

頁數：1 OF 2

報告發行日期：2026 年 05 月 04 日

昇揚地板企業有限公司

產品名稱：SPC 卡扣石塑地板

送驗廠商：昇揚地板企業有限公司

收件日期：2026 年 04 月 02 日

試驗日期：2026 年 04 月 02 日~2026 年 04 月 15 日

備註：1.以上資料(會驗廠商、試驗方法、試驗數量、收件日期及試驗日期除外)及

下述報告內容標示#處係由顧客提供

2.除非另有說明，此報告結果僅適用於收取之試驗件

未經本公司事先書面同意，此報告不可部分複製

本實驗室依據顧客所提供之試驗需求與樣品進行試驗，結果說明如下：

試驗需求：防焰性

試驗方法：請參見附頁

試驗結果：請參見附頁

註：1.本試驗報告防焰性試驗委託 SGS 材料暨工程實驗室-台中執行
(報告編號:TB-26-01784 C-26-05566)。

2.樣品描述：木紋地板。

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報告簽署人

本報告若有提供規範值，該規範值僅供參考，合格之判定以委託單位實際要求為準

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試驗報告



報告編號：HV-26-01799

頁數：2 OF 2

報告發行日期：2026 年 05 月 04 日

防焰性

試驗方法：

CNS 7614：1994

薄材料防焰性試驗法

試驗條件：

試驗程序：

A 法

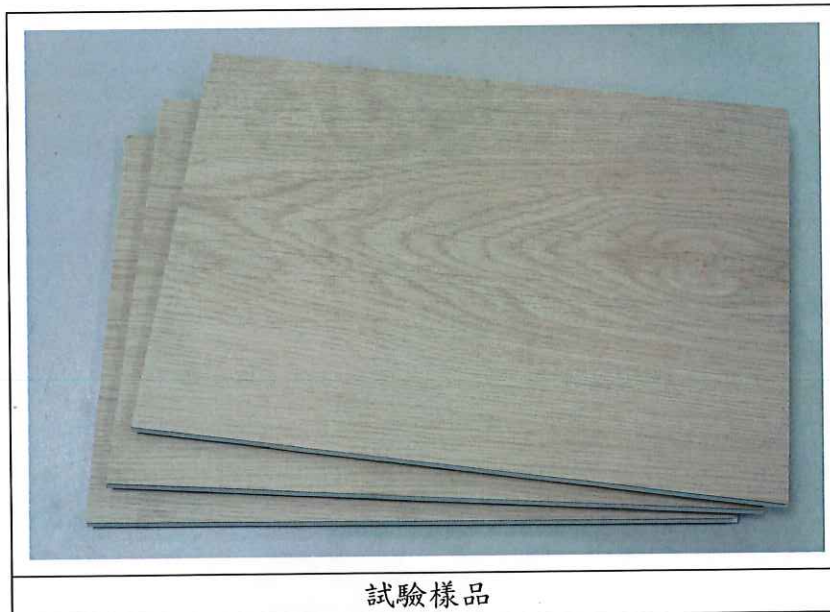
試驗結果：

試驗項目	試驗結果	
	#火源加熱時間(sec)	30
防焰性	餘焰時間(sec)	0
	餘燼時間(sec)	0
	炭化長度(cm)	3

備註：1.樣品平均厚度約為 6.3 mm

2. #測試面為表面(紋路面)

樣品照片：



試驗樣品

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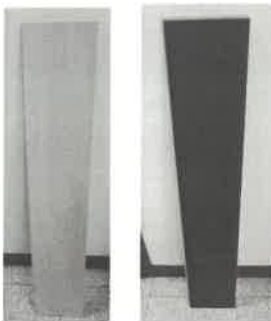
E-mail:service@ttrd.org.tw



型 式 試 驗 報 告 報告編號：11502067CSF1086-8

收件日期：115 年 02 月 05 日

報告發行日期：115 年 02 月 12 日

廠 商	昇揚地板企業有限公司	產品規格或型號	9 mm
地 址	新北市中和區圓通路 288 號	製品種類之記號	FOA
電 話	(02)22439000	厚度(mm)	9 mm
品 名	石塑地板	試驗報告指定編號	SL3JFC0001260005
執行試驗實驗室	玩具及兒童用品測試實驗室	認 可 編 號	SL3-JF-C-0001
檢 驗 標 準	CNS 8906 聚氯乙烯系地磚 第 6.3 節 塑化劑含量限制 / 第 7.15 節 塑化劑含量試驗 CNS 8906 聚氯乙烯系地磚 第 10 節 標示 (非屬 TAF 認可認證範圍) 修訂公布日期 110 年 5 月 7 日 商品檢驗法第十一條 / 商品檢驗標識 (皆非屬 TAF 認可認證範圍) 相關引用標準: CNS 15138-1 塑膠製品中鄰苯二甲酸酯類塑化劑試驗法-第一部:氣相層析質譜法 公布日期 101 年 06 月 14 日		
測 試 地 點	台北市信義區東興路 61 號 10 樓		
綜 合 檢 驗 結 果	部 分	項 目 (備 註)	試 驗 結 果
	第(一)部分	CNS 8906 聚氯乙烯系地磚 第 6.3 節 塑化劑含量限制	符 合
	第(二)部分	CNS 8906 聚氯乙烯系地磚 第 10 節 標示 / 商品檢驗法第十一條 / 商品檢驗標識 (皆非屬 TAF 認可認證範圍)	符 合
	評 定	合 格	
實驗室的符合性聲明所採用之決定規則為測試標準的量測結果，且不納入量測不確定度。			
樣品照片：   財團法人台灣玩具暨 生活用品研發檢測中心			本 試 驗 報 告 僅 對 測 試 樣 品 負 責
報告簽署人： 			
備註 1. 試驗樣品係由客戶所提供及確認，根據客戶送交之樣品進行試驗，試驗結果僅適用收取的樣品。 2. 本型式試驗報告之檢驗範圍以及試驗項目等要求，依經濟部標準檢驗局訂定之「塑膠地磚商品檢驗作業規定」辦理。			
C.C.C. CODE 3918.10.10.00-1			

備註：此報告之綜合檢驗結果第(二)部分「標示」、「商品檢驗法第十一條」及「商品檢驗標識」，非屬 TAF 認可認證範圍。而其餘綜合檢驗結果(第(一)部分屬於 TAF 認可認證範圍。

第1頁，本試驗報告共3頁

文件表格編號:S087 第三版



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報告編號：11502067CSF1086-8

(第一部份) CNS 8906 聚氯乙烯系地磚 第6.3節 塑化劑含量限制(110年版) / CNS 15138-1 塑膠製品中鄰苯二甲酸酯類
塑化劑試驗法-第一部:氣相層析質譜法(101年版)

測試日期：115年02月05日、115年02月09日

元 素	標準限量	樣 品 A	樣 品 B	樣 品 C	樣 品 D
DBP	聚氯乙烯系地磚採用新料生產者或標示可供14歲以下兒童照護場所使用時，下列6種鄰苯二甲酸酯類塑化劑及其混合物含量，試驗後，總和不得超過0.1%(質量比)。 1. 鄰苯二甲酸二丁酯(DBP)。 2. 鄰苯二甲酸丁苯甲酯(BBP)。 3. 鄰苯二甲酸二-2-乙基己酯(DEHP)。 4. 鄰苯二甲酸二正辛酯(DNOP)。 5. 鄰苯二甲酸二異壬酯(DINP)。 6. 鄰苯二甲酸二異癸酯(DIDP)。	ND			
BBP		ND			
DEHP		ND			
DNOP		ND			
DINP		ND			
DIDP		ND			
總和	< 0.1%	ND			
結果		符合			

樣品 A(顏色及材質)：塑 膠：灰(含木紋貼膜、泡棉黑)

W: 0.5488 g.

	DBP	BBP	DEHP	DNOP	DINP	DIDP
方法偵測極限：	0.003	0.003	0.003	0.003	0.01	0.01
單位：	%	%	%	%	%	%
儀器名稱：	氣相層析質譜儀 GC-MSD(儀器編號:098-特 B030、099-特 B034)					
ND=未偵測出						

備註：此報告之綜合檢驗結果第(二)部分「標示」、「商品檢驗法第十一條」及「商品檢驗標識」，非屬 TAF 認可認證範圍。而其餘綜合檢驗結果(第(一)部分)屬於 TAF 認可認證範圍。

第2頁，本試驗報告共3頁

文件表格編號:S087 第三版



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報告編號：11502067CSF1086-8

(第二部份) CNS 8906 聚氯乙烯系地磚 第 10 節 標示 (110 年版) / 商品檢驗法第十一條 / 商品檢驗標識 (皆非屬 TAF 認可認證範圍)

測試日期：115 年 02 月 05 日、115 年 02 月 12 日

試驗項目	試驗概要	試驗結果
1. 中文標示 (1) CNS 8906 第 10 節 標示 (2) 商品檢驗法第十一條 2. 商品檢驗標識 (皆非屬 TAF 認可認證範圍)	1. (1) (a) 表示製品種類之記號。 (b) 製造商或進口商名稱。 (c) 製造日期。 (d) 尺度(厚度、寬度、長度)。 (e) 防焰性標示：具防焰性之無膠片狀地磚及薄型無膠片狀地磚應標示“防焰”。 (f) 使用場所。 (g) 若使用回收材料，應標示回收材料之比例(依 CNS 14021 之規定)。 1. (2) 商品檢驗法第十一條規定：於商品本體、包裝、標貼或說明書內，標示商品名稱、報驗義務人之姓名或名稱及地址。 2. 由報驗義務人依「商品檢驗標識使用辦法」規定自行印製並標示於商品本體或最小包裝明顯處。	符合

(以下空白)

備註：此報告之綜合檢驗結果第(二)部分「標示」、「商品檢驗法第十一條」及「商品檢驗標識」，非屬 TAF 認可認證範圍。而其餘綜合檢驗結果(第(一)部分)屬於 TAF 認可認證範圍。

第3頁，本試驗報告共3頁

文件表格編號:S087 第三版